

# MC-252-2



MC-252-2

|                                  |                         |                    |
|----------------------------------|-------------------------|--------------------|
| Max. planing capacity(WxT)       | mm                      | 240 × 150          |
| Min. planing capacity(WxT)       | mm                      | 20 × 10            |
| spindle rotation                 | rpm                     | 6200 (60Hz)        |
| Spindle dia.                     | Φ mm                    | 40                 |
| cutting circle dia.<br>(Min-Max) | No.1 bottom horizontal  | Φ mm Φ 100 ~ Φ 160 |
|                                  | vertical right          | Φ mm Φ 110 ~ Φ 180 |
|                                  | vertical left           | Φ mm Φ 110 ~ Φ 200 |
|                                  | top horizontal          | Φ mm Φ 110 ~ Φ 200 |
|                                  | bottom horizontal       | Φ mm Φ 100 ~ Φ 250 |
| feeding speed                    | m/min                   | 7 ~ 36             |
| axial direction                  | horizontal              | mm 35              |
| adjustable capacity              | vertical                | mm 45              |
| feed roll dia.                   | Φ mm                    | 140                |
| feed system                      | cardan drive system     |                    |
| dust hood dia.                   | Φ mm                    | 150                |
| motor for                        | No.1 bottom horizontal  | kw 5.5             |
|                                  | No.2 vertical right     | kw 5.5             |
|                                  | No.3 vertical left      | kw 5.5             |
|                                  | No.4 top horizontal     | kw 5.5             |
|                                  | No.5 top horizontal     | kw 5.5             |
|                                  | No.6 bottom horizontal  | kw 5.5             |
|                                  | feed(4,5 spindles type) | kw 3.7             |
|                                  | feed(6 spindles type)   | kw 5.5             |
|                                  | feed hight              | kw 0.55            |
| infeed table length              | mm                      | 2000               |
| weight                           | 5 spindles type         | kg 3600            |
|                                  | 6 spindles type         | kg 5100            |

Note: Apperance and specifications are subject to change without notice.

## 4-6 spindles standard type MC-252-2

For the last (4) decades, lida has produced heavy duty moulders to produce excellent surface Today, moulder needs are more concerned and high quality at high speeds. with fast set-ups than high speeds because of short runs.

lida's solution is the MC-252-2.



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